

# HIMACS Sheet Number

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**HM2031**

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## Introduction

This section informs how to know correct HIMACS sheets production information from sheet number.

## Overview

Each HIMACS sheets has a printed sheet number on the side edge. This sheet number shows the information about product code, name, production line, produced date and sequence of the sheet. Sheet number are useful for efficient storage, tracking for complaint and color matching for joining. Therefore, please train all people in your work area to have a habit checking and recording the sheet number before work on HIMACS sheets.

## Note !

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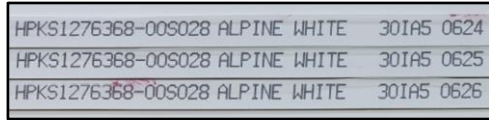
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**Contact LX Hausys HIMACS territory manager or distributor of your market for specific questions and information.**

## 1. Sheet Number Format

Sheet number is printed at the edge of HIMACS Sheet.

Fig. 1 Sheet number example



HPKS 1276368-00S028 ALPINE WHITE 30IA5 0624					
A	B	C	D	E	F

### A. Color group

S	Solid
L	Lucent
G	Granite
GM	Gravilla
M	Marmo (Product code from M001 to M400)
T	Marmo, Aurora, Concrete(Product code after M400)
W	Lucia
V	Volcanics
N	Volcanics Natural
Y	Aster

### B. Dimensions

12	Thickness = 12mm
76	Width = 76cm(760mm)
368	Length = 368Cm(3680mm)

### C. Color code

### D. Color name

### E. Lot number

	Definition	Remark
3	Production line no : 3	Line = 1~3
0	Year of production : 2020	Last digit
I	Month : September	A to L
A	Day : 10 <sup>th</sup>	1 to W (except "I")*
5	No meaning for customer	Only for LX Hausys

Alphabet "I" is excluded to avoid the confusion with Arabic numeral "1"

#### • Texts for month

Text	A	B	C	D	E	F
Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Text	G	H	I	J	K	L
Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.

#### • Texts for dates

Text	1	2	3	4	5	6	7
Date	1st	2nd	3rd	4th	5th	6th	7th
Text	8	9	A	B	C	D	E
Date	8th	9th	10th	11th	12th	13th	14th
Text	F	G	H	J	K	L	M
Date	15th	16th	17th	18th	19th	20th	21st
Text	N	O	P	Q	R	S	T
Date	22nd	23rd	24th	25th	26th	27th	28th
Text	U	V	W				
Date	29th	30th	31st				

Alphabet "I" is excluded to avoid the confusion with Arabic numeral "1"

### F. Sequential production number.

#### Note !

- HIMACS sheets should be joined in same lot number sheets to minimize color difference at jointed part. Therefore, warranty will not cover color difference caused by join with different lot number sheet.
- Please refer to documents 'HM2090 HIMACS Seaming (Bonding)'.

### Referenced documents

'HM2090 HIMACS Seaming(Bonding)'

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