Laminex® Fireguard® Décor Technical Data Sheet

Summary

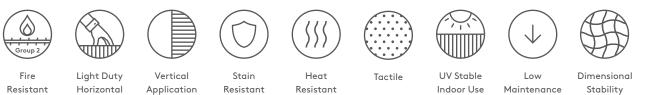
Laminex Fireguard Décor is a Group 2 fire rated Medium Density Fibreboard MDF bonded on both sides with a hardwearing melamine surface. It can be machined using conventional woodworking tools and has a readily-identifiable red dyed core.

Applications

- Wall Lining
- Cabinetry
- Storage Units
- Shelving

• Office Furniture

Functional Benefits



Product Characteristics

| Attribute | Description | | |
|------------------------------------|---|-----------------------|--|
| Product Category | Low Pressure Melamine | Low Pressure Melamine | |
| Substrate Type | Fire Resistant Standard E1 MDF (red dyed core) | | |
| Sheet Size (nominal) | 2400mm x 1200mm | | |
| Thickness (nominal) | 12mm | 18mm | |
| Weight (Kg/m ² approx.) | 9.2 | 13.5 | |
| Finish | Natural, Flint, Chalk & Nuance | | |
| Colour/Pattern | To view the full range, please visit www.laminex.com.au | | |

Surface Performance (Tested to AS/NZS 1859.3)

| Attribute | Minimum Values | |
|---|--|--|
| | Solid colours: Average wear ≥ 300 cycles | |
| Resistance to Surface Wear | Printed patterns: Average wear ≥ 40 cycles | |
| Porosity | Rating ≤ 3 | |
| Steam Resistance | Appearance rating not worse than 3 <i>Moderate swelling</i> | |
| Cracking Resistance | No visible cracks or micro cracks | |
| Stain Resistance | Rating ≤ 2 Faint stain left on surface | |
| Lightfastness (Tested to ISO 4586-2) | Contrast: Grey scale rating ≥ 4 When tested in contrast with Blue wool 6 ref: ISO 105-A02 | |

Laminex reserves the right to update this document prior to the stated expiry date. Refer to www.laminex.com.au for the latest version of this document.

Substrate Performance (Tested to AS/NZS 1859.2)

| Attribute | Units | Typical Values [#] | |
|------------------------|---------|-----------------------------|----------|
| | | 12mm | 18mm |
| Thickness Tolerance | mm | ±0.2 | ±0.3 |
| Density | Kg/m³ | 770 | 750 |
| Internal Bond | MPa | 0.7 | 0.55 |
| Modulus of Rupture | MPa | 31 | 26 |
| Modulus of Elasticity | MPa | 3100 | 3000 |
| Surface Soundness | MPa | 0.9 | 1.0 |
| Screw Holding, Face | Force N | N/A | 730 |
| Screw Holding, Edge | Force N | N/A | 850 |
| Thickness Swell (24hr) | % | <10.0 | <10.0 |
| Formaldehyde | mg/L | E1 ≤ 1.0 | E1 ≤ 1.0 |

#Table contains representative values only. Performance variation outside stated typical values does not constitute a product failure.

Specialty Performance

| Attribute | Tested to | Typical Values | |
|------------------------|-------------|---|-------------------|
| Fire Hazard Properties | A3/130 7/03 | Group Number | 2 |
| | | Smoke Growth Rate Index (SMOGRA $_{\rm RC}$) | 16.4 m²/s² x 1000 |

Emissions & Environmental Performance

| Attribute | Tested to | Minimum Values | |
|----------------------------------|---------------|----------------|----------|
| Formaldehyde | AS/NZS 1859.2 | mg/L | E1 ≤ 1.0 |
| Volatile Organic Compounds (VOC) | ASTM D5116 | mg/m³/h | ≤ 0.5 |

Important Information

| Note | Details |
|--|--|
| W ONLY use for internal applications | Claims arising from non-internal applications are not covered under warranty |
| W ONLY use in dry applications | Claims arising from exposure to high humidity, damp conditions or accidental/ routine wetting are not covered under warranty |
| DO NOT expose to prolonged direct or indirect UV light | Claims arising from prolonged exposure to UV light (natural or artificial sources) resulting in colour changes beyond the tolerances stated in this document, are not covered under warranty |
| DO NOT use in high impact or high surface durability applications | Claims arising from high impact or high surface durability applications are not covered under warranty |
| W DO NOT use decorative face as a cutting surface | Claims arising from physical damage of the decorative surface are not covered under warranty |
| DO NOT use in installations where a Group 1 fire resistant product is required | Claims arising from use in an installation where a Group 1 fire resistant product is required, are not covered under warranty |
| DO NOT mix decorated panels of different coloured core substrates | Claims arising from colour variation between decorative surfaces of red dyed and brown core substrates are not covered under warranty |

(W) Denotes specific warranty conditions apply